

SAFETY DATA SHEET



Date of issue/Date of revision 26 May 2015

Version 3

Section 1. Identification

Product name : Fiber Glass Continuous Filament

Product code : 01014

Other means of identification : Product Family: Product Name:
 Chopped Strand: ChopVantage®, ChopVantage® XM, ChopVantage® HP, ChopVantage® XM HP, Delta Chop®, Chopped Strands for Nonwovens
 Direct Draw: HYBON®, TUFROV®, InnoFiber® NTY, LFT4000, LFT9000
 Yarn: FiberGlass Yarn, L.E.X.® Yarn, TEXO® Yarn, InnoFiber® DCS
 Mat: Chopped Strand Mat, MatVantage® II
 Roving: Roving for Continuous Laminating, Roving for Pultrusion/Filament Winding, Roving for SMC, HYBON® Roving for Spray Up, HYBON® Woven Roving, PERFORMANCE™ ROVING
 INNOFIBER®: CR, HP, LD, TS, XM
 Insulation: Texo® HTM Mat
 Recycled Products: Chop/Open ESM, Chop/Open Plastic Reinforcement, Chop/Open 10 micron, Chop/Open 900, Reject Roving, Reject Chopped Strand

Product type : Article

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications.

Use of the substance/mixture : Industrial applications

Uses advised against : None identified.

Supplier : PPG Industries, Inc.
 One PPG Place
 Pittsburgh, PA 15272

PPG INDUSTRIES FIBER GLASS B.V.
 Energieweg 3
 NL 9608 PZ Westerbroek
 The Netherlands
 Telephone: 31 598 313 633 / 31 598 313 911 (24h/24h) PPG Fiber Glass EMEA
 Service Center/Centre

Emergency telephone number : (412) 434-4515 (U.S.)

Technical Phone Number : 1-800-432-7073 ext. 302 (Fiber Glass)

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Section 2. Hazards identification

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture : Not classified.

GHS label elements

Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Prevention : Not applicable.

Response : Not applicable.

Storage : Not applicable.

Disposal : Not applicable.

Supplemental label elements : Emits toxic fumes when heated.

Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Article

Product name : Fiber Glass Continuous Filament

Other means of identification : Product Family: Product Name:
 Chopped Strand: ChopVantage®, ChopVantage® XM, ChopVantage® HP, ChopVantage® XM HP, Delta Chop®, Chopped Strands for Nonwovens
 Direct Draw: HYBON®, TUFROV®, InnoFiber® NTY, LFT4000, LFT9000
 Yarn: FiberGlass Yarn, L.E.X.® Yarn, TEXO® Yarn, InnoFiber® DCS
 Mat: Chopped Strand Mat, MatVantage® II
 Roving: Roving for Continuous Laminating, Roving for Pultrusion/Filament Winding, Roving for SMC, HYBON® Roving for Spray Up, HYBON® Woven Roving, PERFORMANCE™ ROVING
 INNOFIBER®: CR, HP, LD, TS, XM
 Insulation: Texo® HTM Mat
 Recycled Products: Chop/Open ESM, Chop/Open Plastic Reinforcement, Chop/Open 10 micron, Chop/Open 900, Reject Roving, Reject Chopped Strand

Ingredient name	%	CAS number
glass, oxide, chemicals	95	65997-17-3
Organic Surface Binder/Sizing	5	Not available.

Some Fiberglass products contain Textured Polyester Filament Yarn

SUB codes represent substances without registered CAS Numbers.

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Section 3. Composition/information on ingredients

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. If irritation persists, seek medical attention.
- Inhalation** : None known.
- Skin contact** : Remove contaminated clothing and shoes. Gently wash with plenty of soap and water. If irritation persists, seek medical attention. If glass fiber becomes embedded, get medical attention.
- Ingestion** : Not a likely route of exposure.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Dusts from this product may cause temporary mechanical irritation.
- Inhalation** : Dusts from this product may cause mechanical irritation of the nose, throat and respiratory tract.
- Skin contact** : Dusts from this product may cause temporary mechanical irritation.
- Ingestion** : Although ingestion of this product is not likely to occur in industrial applications, accidental ingestion may cause illness or irritation of the mouth and gastrointestinal tract.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

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Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : No specific fire or explosion hazard. Material is not an electrical conductor and may accumulate static charge.

Hazardous thermal decomposition products : Fiberglass will not burn, but smoking of the product may occur at approximately 400 - 500 °F (approximately 200 - 260 °C) due to decomposition of the surface binder. Surface binders may decompose in a fire situation and release carbon monoxide, carbon dioxide and water. Additionally, there are many chemicals that can evolve during any partial decomposition of chemical products. The amounts or identities cannot be predicted and can differ in each situation.

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fiberglass itself will not support combustion, but in a sustained fire, proper protection against products of combustion from the fuel and sizing/binder must be worn.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No special protection is required.

For emergency responders : No special protection is required.

Environmental precautions : Fiberglass is generally considered to be an inert solid waste. No special precautions are needed in case of a release or spill.

Methods and materials for containment and cleaning up

Small spill : Vacuum or sweep up material and place in a designated, labeled waste container.

Large spill : Vacuum or sweep up material and place in a designated, labeled waste container.

Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

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Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

<u>Ingredient name</u>	<u>Exposure limits</u>
Synthetic vitreous fibers	<p>OSHA PEL (United States). TWA: 15 mg/m³ TWA: 5 mg/m³ Form: Respirable TWA: 15 mg/m³ Form: Total dust</p> <p>ACGIH TLV (United States). TWA: 1 f/cc Form: Continuous filament glass fibers TWA: 5 mg/m³, (Inhalable) Form: Continuous filament glass fibers TWA: 3 mg/m³ Form: Respirable TWA: 10 mg/m³ Form: Total dust</p> <p>ACGIH TLV (United States, 6/2013). TWA: 5 mg/m³ 8 hours. Form: Inhalable fraction TWA: 1 f/cc 8 hours. Form: Respirable fibers: length greater than 5 µm; aspect ratio equal to or greater than 3:1 as determined by the membrane filter method at 400-450X magnification (4-mm objective) phase contrast illumination.</p>

Key to abbreviations

A	= Acceptable Maximum Peak	S	= Potential skin absorption
ACGIH	= American Conference of Governmental Industrial Hygienists.	SR	= Respiratory sensitization
C	= Ceiling Limit	SS	= Skin sensitization
F	= Fume	STEL	= Short term Exposure limit values
IPEL	= Internal Permissible Exposure Limit	TD	= Total dust
OSHA	= Occupational Safety and Health Administration.	TLV	= Threshold Limit Value
R	= Respirable	TWA	= Time Weighted Average
Z	= OSHA 29CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances		

Consult local authorities for acceptable exposure limits.

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Section 8. Exposure controls/personal protection

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Good personal hygiene and the use of barrier creams, caps, protective gloves, cotton coveralls or long sleeved loose fitting clothing will maximize comfort. Appropriate techniques should be used to remove potentially contaminated clothing. Work clothing should be laundered separately from other clothing before reuse. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety glasses with side shields.

Skin protection

Hand protection : Use gloves to protect against physical irritation or injury if required by handling conditions.

Body protection : Wear clean, body-covering clothing.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : If dust is generated and ventilation is inadequate, use respirator that will protect against dust/mist. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state : Solid.

Color : White to yellowish.

Odor : Odorless.

Odor threshold : Not available.

pH : Not available.

Melting point : Not available.

Boiling point : Not available.

Flash point : Closed cup: Not applicable. [Product does not sustain combustion.]

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

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Section 9. Physical and chemical properties

Flammability (solid, gas) : Not available.
Lower and upper explosive (flammable) limits : Not available.
Evaporation rate : Not available.
Vapor pressure : Not available.
Vapor density : Not available.
Relative density : 2.65 to 2.7
Solubility : Insoluble
Partition coefficient: n-octanol/water : Not available.
Viscosity : Not applicable.
Volatility : 0% (v/v), 0% (w/w)
% Solid. (w/w) : 100

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.

Incompatible materials : None known.

Hazardous decomposition products : Fiberglass products may release small amounts of acetic acid and other organic materials at elevated temperatures.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Conclusion/Summary : No known significant effects or critical hazards.

Irritation/Corrosion

Conclusion/Summary

Skin : No known significant effects or critical hazards.

Eyes : No known significant effects or critical hazards.

Respiratory : No known significant effects or critical hazards.

Sensitization

Conclusion/Summary

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Section 11. Toxicological information

Skin : No known significant effects or critical hazards.

Respiratory : No known significant effects or critical hazards.

Mutagenicity

Conclusion/Summary : No known significant effects or critical hazards.

Carcinogenicity

Conclusion/Summary : No known significant effects or critical hazards.

Classification

Product/ingredient name	OSHA	IARC	NTP
glass, oxide, chemicals	-	3	-

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary : No known significant effects or critical hazards.

Teratogenicity

Conclusion/Summary : No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Target organs

: Contains material which may cause damage to the following organs: upper respiratory tract, skin, eyes.

Aspiration hazard

Not available.

Information on the likely routes of exposure

Potential acute health effects

Eye contact : Dusts from this product may cause temporary mechanical irritation.

Inhalation : Dusts from this product may cause mechanical irritation of the nose, throat and respiratory tract.

Skin contact : Dusts from this product may cause temporary mechanical irritation.

Ingestion : Although ingestion of this product is not likely to occur in industrial applications, accidental ingestion may cause illness or irritation of the mouth and gastrointestinal tract.

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

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Section 11. Toxicological information

Conclusion/Summary : There are no known health effects from the long term use or contact with nonrespirable continuous filament fibers, which is the type of fiberglass that PPG produces. Nonrespirable fibers cannot reach the deep lung because they have a diameter of greater than 3.5 micrometers. Fibers of this diameter cannot penetrate the narrow, bending passages of the human respiratory tract to reach the lower regions of the lung and thus, have no possibility of causing serious pulmonary damage. Instead, they deposit on the surfaces of the upper respiratory tract, nose, or pharynx. These fibers are then cleared through normal physiological mechanisms.

Animal Study: In 2000, the Institute of Occupational Medicine (IOM) in Scotland published the results of a long term inhalation study in animals exposed to fibers that were manufactured to be RESPIRABLE. Animals were exposed to a very high concentration of these RESPIRABLE fibers (1022 fibers/cc for 5 hours/day, 7 days/week for 52 weeks). Exposure to these microfibers resulted in the development of fibrosis, lung cancer and mesothelioma as a result of the fibers being able to reach the lower regions of the lung.

Chopped, crushed or severely mechanically processed fiberglass may contain a very small amount of respirable fibers that could reach the deep lung. The measured airborne concentration of these respirable fibers in areas where severe processing of fiberglass occurred has been shown to be extremely low and well below the TLV. Repeated or prolonged exposure to respirable glass fibers may cause fibrosis, lung cancer and mesothelioma. PPG fiberglass, in the form supplied, does not contain respirable fibers.

Epidemiology Studies: Two major studies in the US (performed by the University of Pittsburgh) and Europe (performed by the International Agency for Research on Cancer) showed no increase in lung cancer or respiratory disease among people working in production facilities producing NONRESPIRABLE continuous filament fiberglass. An additional smaller study performed in Canada also did not show an association between exposure of workers to fiberglass and respiratory cancer.

Short term exposure

Potential immediate effects : No known significant effects or critical hazards.

Potential delayed effects : No known significant effects or critical hazards.

Long term exposure

Potential immediate effects : No known significant effects or critical hazards.

Potential delayed effects : No known significant effects or critical hazards.

Potential chronic health effects

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

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Section 11. Toxicological information

Not available.

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

	DOT	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class (es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

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14. Transport information

Additional information

DOT : None identified.

IMDG : None identified.

IATA : None identified.

Special precautions for user : -

Section 15. Regulatory information

United States inventory (TSCA 8b) : All components are listed or exempted.
Australia inventory (AICS) : All components are listed or exempted.
Canada inventory (DSL) : All components are listed or exempted.
China inventory (IECSC) : All components are listed or exempted.
Europe inventory (REACH) : Please contact your supplier for information on the inventory status of this material.
Japan inventory (ENCS) : All components are listed or exempted.
Korea inventory (KECI) : All components are listed or exempted.
New Zealand (NZIoC) : All components are listed or exempted.
Philippines inventory (PICCS) : All components are listed or exempted.

United States

SARA 302/304

SARA 304 RQ : Not applicable.

Composition/information on ingredients

No products were found.

SARA 311/312

Classification : Not applicable.

Composition/information on ingredients

No products were found.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health : 1 **Flammability** : 0 **Physical hazards** : 0

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)

Health : 1 **Flammability** : 0 **Instability** : 0

Other information : the PPG logo is a registered trademark of PPG Industries Ohio, Inc.

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Section 16. Other information

Date of previous issue : 5/26/2015.**Organization that prepared the MSDS** : EHS**Key to abbreviations** : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

✔ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

SAFETY DATA SHEET

Grafil, Inc.

SECTION 1 CHEMICAL PRODUCT AND COMPANY IDENTIFICATION
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Product Name: Pyrofil™ Carbon Fiber

Product Codes:

MR-35E12LAE	TR-30S-3LALA	TR-50S12LAD	TRH50-24LAL
MR-35E12LAL	TR-30S-6LAL	TR-50S12LAL	TRH506014A
MR-60H24PAD	TR3R5010A	TR-50S15LAD	TRH506015A
MR-60H24PAJ	TR3R5014A	TR-50S-6LAL	
MR-60H24PAL	TR3W5010A	TRH50-12LAL	
MRH60-24PAJ	TR3W5014A	TRH50-18MAD	

Manufacturer's/Distributor's Name: Grafil, Inc.

Manufacturer's/Distributor's Address: 5900 88th Street
 Sacramento, CA 95828 Telephone: (916) 386-1733
 Facsimile: (916) 383-7668

Emergency Telephone Number: **(916) 386-1733**
[9:00 am - 5:00 pm, M - F, PST]

Date Prepared: March 26, 2012
[previous version: December 20, 2011]

SECTION 2 HAZARDS IDENTIFICATION

Emergency Overview

Black continuous carbon fiber. Not expected to present an immediate concern for emergency response personnel. Not expected to present an immediate acute health, reactivity, or flammability hazard. Not expected to present an environmental hazard.

POTENTIAL HEALTH EFFECTS**Hazard symbols:**

Irritant

R-phrases:R36 Irritate to eyes.
R-38 Irritating to skin

SKIN: May cause skin irritation. Mechanical irritation may occur from carbon fiber abrading or becoming imbedded in the skin. Chemical irritation may occur from exposure to sizing present on the carbon fiber.

EYES: Fragments of this product may cause mechanical eye irritation. Chemical irritation may occur from exposure to sizing present on the carbon fiber.

INHALATION: Inhalation exposure to respirable fibers of this product is not expected to occur under normal industrial conditions. Under very limited circumstances, however, exposure to respirable fibers of this product can occur and may result in respiratory tract irritation.

INGESTION: Not expected to occur during industrial activities since ingestion is not a relevant route of exposure.

CHRONIC EFFECTS/CARCINOGENICITY: Not regulated as a carcinogen. There are no chronic effects/carcinogenicity data available on this product. Under very limited circumstances, exposure to respirable fibers of this product can occur and may result in respiratory tract irritation; prolonged exposure may result in more adverse effects. See Section 11 – *Toxicological Information* for information on subchronic toxicity.

NTP: *Not listed*IARC: *Not listed*OSHA: *Not listed*

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: None known.

INCOMPATIBILITY: Not known.

SIGNS AND SYMPTOMS OF EXPOSURE: May result in slight skin and eye irritation.

SECTION 3
COMPOSITION AND INFORMATION ON INGREDIENTS

Ingredient	CAS Registry No.	Weight %	Exposure Limits
Carbon fiber	7440-44-0	≥ 99%	See Note 1 below
Epoxy resin	25068-38-6	≤ 1.2%	NE

Notes on Composition and Information on Ingredients

NE = Not established

¹ OSHA and ACGIH have not established air contaminant limits for carbon fibers. Under certain conditions, this substance may be a nuisance dust. OSHA has an established standard for particulates not otherwise regulated (nuisance dust) set at 5 mg/m³ (respirable fraction) and 15 mg/m³ (total dust). ACGIH has established an exposure value of 3 mg/m³ (respirable fraction) and 10 mg/m³ (inhalable fraction) for particulates not otherwise classified.

² This product contains trace impurities of bisphenol A-(epichlorohydrin). Regulatory information can be found in Section 15.

SECTION 4
FIRST AID MEASURES

FIRST AID MEASURES

S-phrases:

S24 Avoid contact with skin.
S25 Avoid contact with eyes.
S28 After contact with skin, wash immediately with plenty of soap-suds.
S33 Take precautionary measures against static discharges.

SKIN: Wash fibers off of skin with water and soap. If fibers are imbedded in the skin, remove with tweezers. Discard clothing that may contain imbedded fibers. Get medical attention if exposure results in adverse effects.

EYES: Immediately flush with a continuous water stream for at least 20 minutes. Washing immediately after exposure is expected to be effective in preventing damage to the eyes. Get medical attention.

INHALATION: If there is inhalation exposure to the fibers of this product, remove source of exposure and move victim to fresh air. If not breathing give artificial respiration. If there is breathing difficulty, give oxygen. Get immediate medical attention for any respiratory problems.

INGESTION/SWALLOWED: Not expected to occur since ingestion is not a likely route of exposure for this product. If ingestion does occur, do not induce vomiting. Nothing by mouth if unconscious. Get immediate medical attention.

**SECTION 5
FIRE FIGHTING MEASURES**

FLASH POINT: Not applicable

EXPLOSION/FLAMMABLE LIMITS: Not applicable

AUTOIGNITION TEMPERATURE: Not applicable

EXTINGUISHING MEDIA: This material is not expected to burn in a fire. If this product is present in a fire, fight fire based on the presence of flammable materials.

SPECIAL FIRE FIGHTING PROCEDURES: As in any fire, wear a self-contained breathing apparatus pressure demand (MSHA/NIOSH approved or equivalent) and full protective gear. Fight fires from a safe distance or protected areas. Fire hoses with fog nozzles may be used for controlling fires but care must be exercised not to spread flaming. Water may not always be effective for large fires.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Under high heat (> 750 °C), this product may react with oxygen to give off carbon oxides and other decomposition products.

OTHER INFORMATION: This product is not expected to burn. Do not incinerate carbon fibers since airborne fibers may cause electrical malfunctions. See Section 13 – *Disposal Considerations* for additional information.

**SECTION 6
ACCIDENTAL RELEASE MEASURES**

SPILL/RELEASE AND CLEANUP PROCEDURES: In case of spill, collect (*e.g.*, sweep up, vacuum, etc.) spilled material and either reuse or dispose of properly. Chopped or milled carbon fibers may be slippery if spilled posing an accident risk. Wear personal protective equipment as described in Section 8 during cleanup activities.

**SECTION 7
HANDLING AND STORAGE**

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE: Store in a cool, dry place. Wash hands with soap and water after handling. Wear appropriate protective clothing as described in Section 8 during handling activities.

**SECTION 8
EXPOSURE CONTROLS AND PERSONAL PROTECTION**

RESPIRATORY PROTECTION: Normal use and processing of this product are not expected to generate carbon fiber dust. Respirable fibers of this product under certain very limited circumstances can be generated. In such circumstances, HEPA respiratory protection should be used to prevent exposure

PROTECTIVE GLOVES: Latex gloves should be worn when handling this product. Rinse and remove gloves after use, and wash hand thoroughly with soap and water. Gloves should be removed and replaced if there are any signs of degradation or breakthrough.

PROTECTIVE CLOTHING: Wear protective clothing to minimize the potential for skin contact. An emergency shower should be readily accessible. Discard any clothing that has become contaminated.

EYE PROTECTION: Wear safety goggles or glasses when handling or processing this product in any form.

AIR MONITORING: No information is available.

EXPOSURE GUIDELINES: OSHA and ACGIH have not established air contaminant limits for carbon fibers. Under certain conditions, this substance may be a nuisance dust. OSHA has an established standard for particulates not otherwise regulated (nuisance dust) set at 5 mg/m³ (respirable fraction) and 15 mg/m³ (total dust). ACGIH has established an exposure value of 3 mg/m³ (respirable fraction) and 10 mg/m³ (inhalable fraction) for particulates not otherwise classified.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Black continuous fiber
Odor:	None
Specific Gravity:	1.75 - 1.85
Vapor Pressure:	None
Melting Point:	Not applicable
Solubility in Water:	Insoluble

SECTION 10 STABILITY AND REACTIVITY
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STABILITY: Stable.

CONDITIONS TO AVOID: None.

INCOMPATIBILITY/MATERIALS TO AVOID: Do not expose to strong oxidizing agents such as fluorine. Carbon fiber can react violently with such compounds.

HAZARDOUS DECOMPOSITION OR BYPRODUCTS: Not expected under normal conditions of processing and use. Thermal decomposition of sizing may begin to occur at high temperatures (> 120 °C) resulting in the release of small amounts of nitrogen oxides, carbon monoxide, organic compounds, and other potentially hazardous substances.

HAZARDOUS POLYMERIZATION: Will not occur.

SECTION 11
TOXICOLOGICAL INFORMATION

ACUTE TOXICOLOGICAL DATA: There are no acute toxicological data available on this product. The oral, dermal, and inhalation acute toxicity are expected to be very low.

EYE IRRITATION DATA: No data are available.

SKIN IRRITATION DATA: No data are available.

SKIN SENSITIZATION DATA: No data are available.

SUBCHRONIC TOXICITY: Two subchronic inhalation tests in rats exposed to carbon fibers have been conducted. In one test, rats were exposed to fibers for 16 weeks. Pulmonary function tests performed on the test animals before necropsy did not show any significant or consistent changes. The only pulmonary finding related to exposure was the occurrence of phagocytosis by alveolar macrophages. No inflammation or fibrosis was observed. In the second study, rats were also exposed to carbon fibers for 16 weeks. Based on clinical signs, no effects due to exposure were observed. Histopathological evaluation revealed non-fibrous particles in the pulmonary lymphoid clearance system and in alveolar macrophages. There were no signs of fibrosis.

REPRODUCTIVE TOXICITY: No data are available.

TERATOGENICITY (birth defects): No data are available.

MUTAGENICITY: Several *in vitro* mutagenicity tests have been performed on carbon fibers. Carbon fibers have been found to be negative in the gene mutation assay in bacteria (Ames test), did not cause sister chromatid exchanges in Chinese hamster ovary (CHO) cells, and did not cause unscheduled DNA synthesis in rat liver cells or forward mutations in studies with CHO cells.

CHRONIC EFFECTS/CARCINOGENICITY: No data are available.

SECTION 12
ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL DATA: No data are available.

ENVIRONMENTAL FATE DATA: No data are available.

PHYSICAL/CHEMICAL PROPERTIES: No data are available.

SECTION 13
DISPOSAL CONSIDERATIONS

RCRA CLASSIFICATION: If discarded in its manufactured form, this product is not expected to be a characteristic or specifically listed hazardous waste under RCRA. However, it is the responsibility of the user to determine at the time of disposal whether a material containing the product or derived from the product should be classified as a hazardous waste.

SPECIAL INSTRUCTIONS: Do not incinerate carbon fibers since airborne fibers may cause electrical malfunctions. Any disposal practices must be in compliance with federal, state, and local requirements.

SECTION 14
TRANSPORT INFORMATION

U.S./INTERNATIONAL SHIPPING INFORMATION UNDER DOT/IMO/IATA REGULATIONS: This product is not regulated as dangerous or hazardous goods under DOT, IMO, ICAO, IATA, or UN shipping regulations.

SECTION 15
REGULATORY INFORMATION

REGULATORY STATUS: This product, as well as its impurities, may trigger specific reporting, recordkeeping, and testing requirements under TSCA, EPCRA/SARA III, RCRA, CERCLA, CAA, SDWA, and CWA.

CALIFORNIA PROPOSITION 65: This product contains epichlorohydrin, a substance known to the State of California to cause cancer and reproductive toxicity. The maximum level of epichlorohydrin in this product is 2 ppm. This product also contains phenyl glycidyl ether, a substance known to the State of California to cause cancer. The maximum level of phenyl glycidyl ether in this product is 6 ppm. This information is provided to assist users of this product that conduct business in California in discharging any warning obligations that that person may have under California Proposition 65.

OTHER STATE CHEMICAL LISTS: This product contains epichlorohydrin and phenyl glycidyl ether at maximum levels of 2 ppm and 6 ppm, respectively. These chemicals are identified on several state chemical lists.

EPCRA/SARA TITLE III SECTION 313: This compound contains no toxic chemicals at or above the de-minimus threshold subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR 372.

EU: This product contains a branched nonylphenol ethoxylate sulfated ammonium salt [CAS RN 68649-55-8] which may be present at levels in excess of 0.1% in this product. EU Directive 2003/53/EC establishes certain use and threshold restrictions for nonylphenol and nonylphenol ethoxylates in nine specified sectors. Nonylphenol and nonylphenol ethoxylates may not be placed on the market or used as a substance or constituent of preparations in concentrations equal to or greater than 0.1% by mass for the nine sectors identified under this EU Directive. See EU Directive or applicable national legislation for the nine use sectors. These regulations do not apply to nonylphenol or nonylphenol ethoxylates for research and development or analytical purposes. Contact Grafil for additional information on this requirement.

Canada: This product contains a branched nonylphenol ethoxylate sulfated ammonium salt [CAS RN 68649-55-8] which may be present at levels in excess of 0.1% in this product. Environment Canada published on December 4, 2004 rulemaking to reduce discharges and use of nonylphenol and nonylphenol ethoxylates in certain use sectors. Canada Gazette Vol. 138, No. 49. See Canadian regulations for the specific use sectors. Companies subject to this rule are required to track their volumes, make threshold calculations, and reduce their use of nonylphenol and nonylphenol ethoxylates. Contact Grafil for additional information on this requirement.

SECTION 16
OTHER INFORMATION

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